



Ningbo Like Machinery Co., Ltd.

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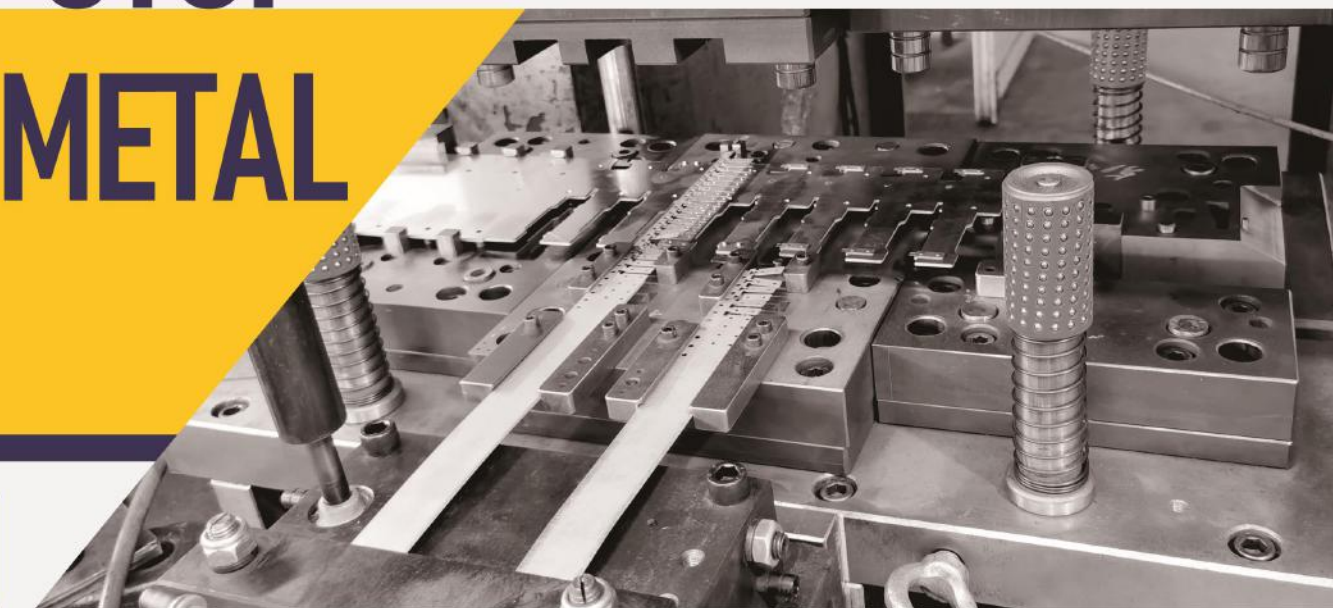
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LEADING ONE-STOP SUPPLIER OF METAL STAMPING



Ningbo Like Machinery Co., Ltd.

COMPANY INTRODUCTION

Since 2000, Like Machinery is an industry-leading precision fabrication company specializing in high-quality Metal Stamping, Sheet Metal Processing, Tool and Die Capabilities. We operate 35 punch presses, ranging in size from 15 to 630 tons, which produce simple and complex shapes from dies produced in our own tool and die department.

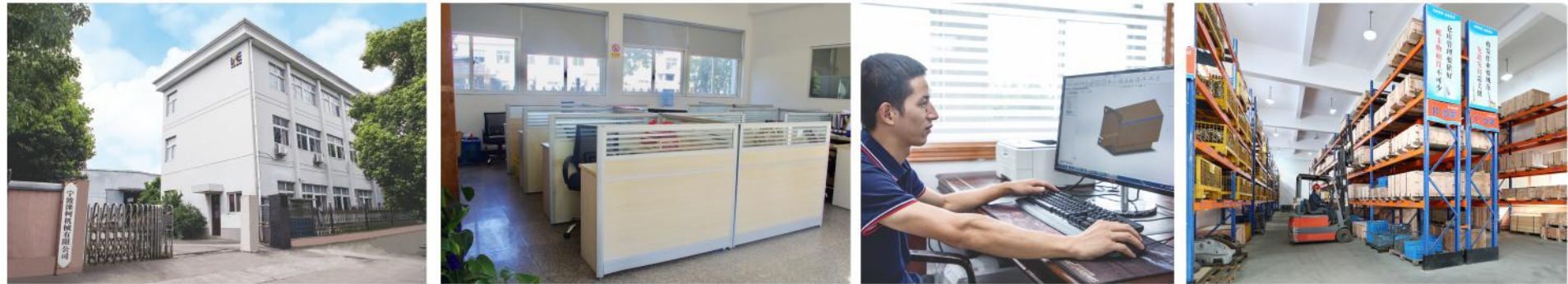
Like began by building one metal stamping and running production for a single customer. Since then, our metal stamping company has evolved from a single product manufacturer into a diversified company serving multiple OEM customers in various industries.

In 2004's This has been an impressive growth for the Organization. We moved to a larger facility and purchased additional equipment to meet the production needs of our growing customer base. Over the years, based on our cooperation philosophy, we have added a major customer every year.

Like Machinery is ISO 9001:2015 Certified. Our ISO 9001 registered quality system assure you defect-free stamped metal parts with the tight tolerances you need at high volume production rates.

Today Like Machinery is a full-service hardware stamping company and a manufacturer of die and engineering components dedicated to meeting and exceeding customer expectations. Over the past few decades, we have become one of the most popular and highly regarded stamping presses in china. We produce a wide range of products for more than 120 customers in fasteners, construction products, home appliances, hardware, defense and transportation markets.

20 Years of Excellence in OEM Industry



VALUE-ADDED SERVICES

Assembly Line

Two (2) Six meters Automatic assembly line

Forming

100 Ton CNC Press Brake

Three (3) 60 Ton CNC Press Brake

Punch Feeder

Automatic CNC punch feeder with 18" Wide x .375 Thick

Laser Cutting

CNC Laser Cutting with 60" x 240" Table



STAMPING EQUIPMENT

PRESS TYPE	TONNAGE	BED SIZE	MAX. SHUT HEIGHT
Straight Gap – Mechanical	250	46X 55	26"
Straight Gap – Mechanical	325	54 X 96	30"
Straight Side – Hydraulic	125	41 X 80	38"
Straight Side – Hydraulic	315	50 X 110	42"
Straight Side – Hydraulic	630	60 X 139	42"
EQUIPMENT	MODEL	PEODUCTION CAPACITY	ACCURACY
Horizontal machining center	KH80G	1250*850mm	0.005mm
Horizontal machining center	KH50G	1250*850mm	0.005mm
Vertical machining center	MV106A	1120*600mm	0.005mm
CNC lathe	PNEX-108-08T12	400*2000mm	0.003mm
CNC lathe	CK6140	Ø350*900mm	0.003mm
CNC lathe	PNEX-108-08T12	Ø200*110mm	0.003mm

QUALITY



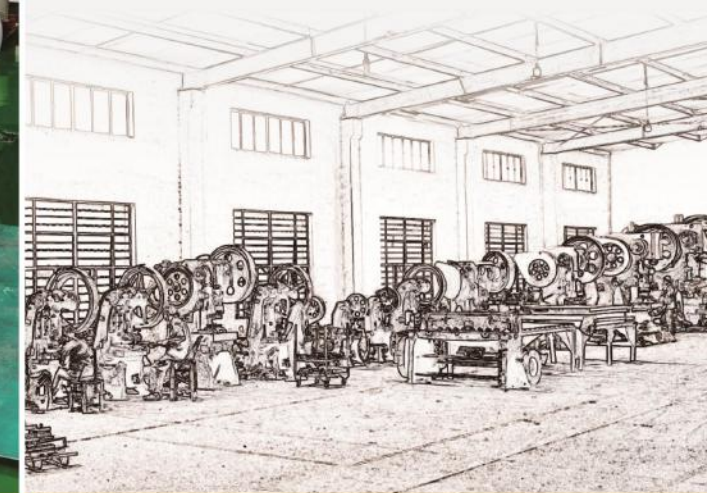
All customers' prints are controlled and maintained electronically on the company. All the test report, material report and relevant quality documents will be kept at least two years or as customers' requirement. All the test gauges and test devices calibrated regularly by special institution.

Quality control details

Control Plan(CP)
Failure Mode & Effect Analysis (FMEA)
Incoming Material Quality Control (IQC)
In-Process Quality Control (IPQC)
Statistical Process Control (SPC)
Final QC (FQC)
Measurement System Analysis (MSA)



20 YEARS OEM EXPERIENCE



INDUSTRIES

- Agricultural
- Automotive
- Alternative
- Communications
- Furniture
- Renewable Energy
- General Manufacturing
- Medical Devices
- Heavy Equipment
- Power Transmission

METAL STAMPING

Full-Service Custom Metal Stamping

- ◉ Blanking
- ◉ Bending
- ◉ Drawing
- ◉ Punching
- ◉ Piercing
- ◉ Embossing
- ◉ Curling

Add Stamping Parts With Other Special Features

- ◉ Threaded
- ◉ Countersunk
- ◉ Embossed elements such as logos
- ◉ Assembled
- ◉ Joining
- ◉ Staking

Secondary Services

- ◉ Powder Coating
- ◉ Heat Treating
- ◉ Plating
- ◉ E-Coating
- ◉ Pick and Place
- ◉ Screw



ASSEMBLY & WELDING

We offers industrial metal stamping assembly for custom stamped parts.

Custom Assembly Capabilities ◉

Staking Insertion ◉

Spot and Seam Welding ◉

Plastic Injection Molding ◉

Tapping ◉

Riveting ◉

Multiple stage tooling to eliminate secondaries ◉

In-line part-to-part assembly to reduce component costs ◉



SHEET METAL FABRICATION

Sheet Metal Fabrication Capabilities

24/7 Fiber and CO2 Laser Cutting

CNC Turret Punching

Shearing

Resistance Welding

MIG/TIG Welding

Grinding

Hardware Insertion

Straight Lining

Tapping



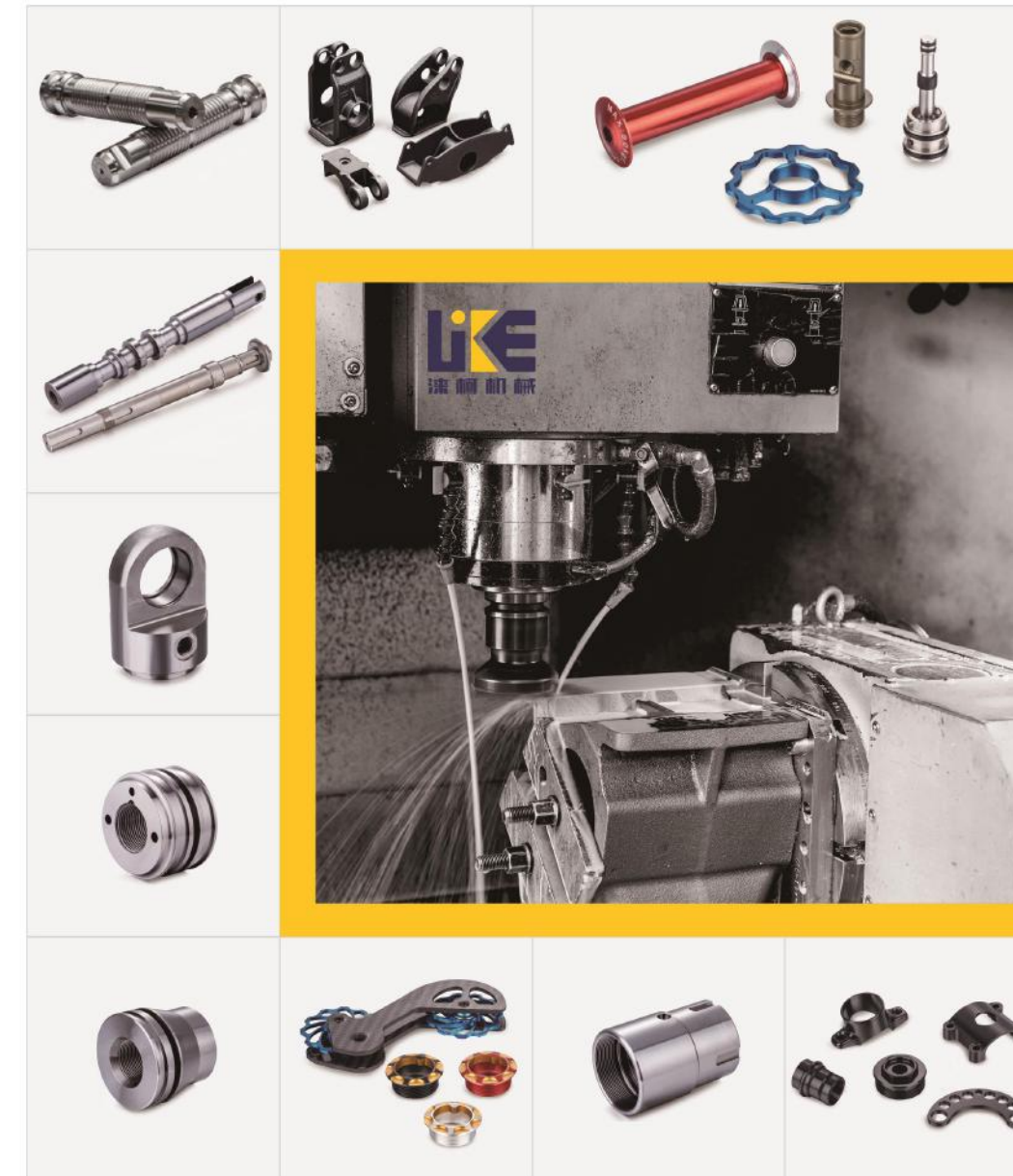
CNC MACHINING

A Full Range of Services

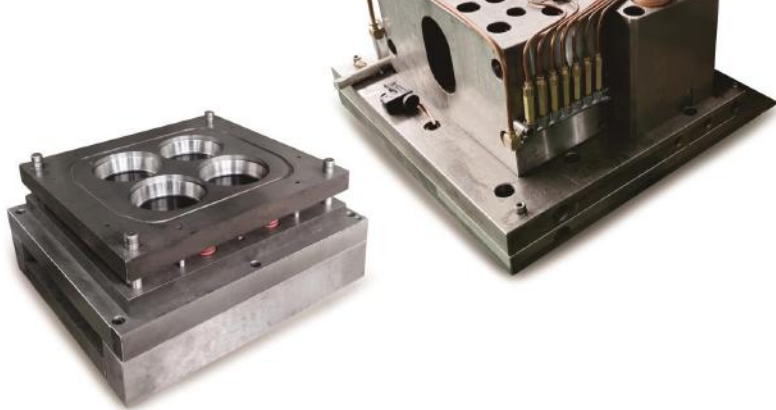
- ⦿ Turning
- ⦿ Milling
- ⦿ High Speed Drilling
- ⦿ Tapping
- ⦿ Boring
- ⦿ Slotting
- ⦿ Reaming
- ⦿ Rotary Broaching
- ⦿ Threading

CNC Machining Advantages

- ⦿ Productivity
- ⦿ Consistency
- ⦿ Cost Effectiveness
- ⦿ Safety
- ⦿ Versatility
- ⦿ CNC Machining with Oracle Precision



DIE AND TOOLING



We design and make dies and tools for many metal production processes. Whether it is simple or a custom part that is ultra-complex. Quality assurance is essential in numerous fabrication methods and tooling types. We can build a die such as:

- ◎ Drawing die
- ◎ Four slide/multi slide die
- ◎ Progressive die
- ◎ Two, three piece dies

Advantage

Cooperation with like's team in early design/development stages. That will given our many years of metal forming knowledge and experience to your collaboration and helps provide the solutions based on your applications needs. The benefit such as

- ◎ Quick turnaround from concept to completion
- ◎ Saving tooling cost
- ◎ Protective measures for guarantee long tooling life
- ◎ Reducing material requirement and improve manufacturability
- ◎ Prototyping and feature customization

LOGISTICS



LIKE's specialized in "the entire manufacturing process execution" simplifies even the most complex customer supply chains. All the secondary operation can be finished in-house, such as in-line part-to-part assembly to reduce component cost and creating efficient production. Our costum-made packing servieses purpose is "delivery is safe, on time and exceeds all expectations".

